

# The Ultimate Driving Machine®

## 2015 BMW X1 sDrive28i



<b>Manufacturer's Suggested Retail Price</b>	<b>\$ 30,900.00</b>
<b>Options and Additional Charges:</b> (Optional equipment may supersede standard equipment; check with your authorized BMW center).	
Alpine White	Included
Leather 'Nevada' Coral Red	Included
<b>M Sport</b>	<b>\$ 3,000.00</b>
- Sport suspension	
- 19" Alloy Double-spoke wheels	\$ 600.00
- High-gloss Roof Rails	
- Sport seats	
- Dark Crosshatch Aluminum Trim	
- Aerodynamic kit	
- Shadowline exterior trim	
- Anthracite headliner	
- M steering wheel w/paddles	
<b>Lighting Package</b>	<b>\$ 900.00</b>
- Xenon headlights	
<b>Ultimate Package</b>	<b>\$ 6,150.00</b>
- Universal garage-door opener	
- Comfort Access keyless entry	
- Rear view camera	
- Panoramic moonroof	
- Auto-dimming mirrors	
- Auto-dimming rearview mirror	
- Power front seats	
- Lumbar support	
- Interior mirror with compass	
- Park Distance Control	
- Ambiance lighting	
- Navigation system	
- Voice-command	
- Satellite radio w/1 year sub.	
- BMW Online and BMW Apps	
- Remote Services	
- BMW Apps	
- Enhanced B/T and Smartphone In	
- Real Time Traffic Information	
STEPTRONIC automatic trans.	Included
Servotronic	Included
Anti-theft alarm system	Included
Storage package	Included
Heated front seats	\$ 500.00
Adjustable front armrest	Included
DDC w/ ECO PRO	Included
Automatic climate control	Included
Automatic high beams	\$ 250.00
Harman Kardon surround sound	\$ 875.00
BMW Assist eCall	Included
BMW TeleServices	Included
Destination Charge	\$ 950.00
<b>Total Suggested Retail Price</b>	<b>\$ 44,125.00</b>

### Standard Features

#### Performance and efficiency

- 2.0-liter, 16-valve, inline 4-cylinder BMW TwinPower Turbo engine with high-precision direct injection, Valvetronic and Double-Vanos variable valve control
- Driving Dynamics Control with ECO PRO, COMFORT and SPORT settings
- 8-speed STEPTRONIC automatic transmission with Sport and Manual shift modes and Adaptive Transmission Control (ATC)

#### Exterior

- Halogen free-form foglights
- Handling, ride and braking**
- Dynamic Stability Control (DSC), including Brake Drying, Brake Stand-by, Start-off Assistant and Brake Fade Compensation
- 4-wheel ventilated anti-lock disc brakes with Dynamic Brake Control

#### Comfort and convenience

- Automatic climate control
- Rain-sensing windshield wipers with Automatic headlight control

#### Instrumentation and controls

- 3-spoke leather-wrapped multi-function sport steering wheel
- Hands-free Bluetooth and USB audio connection
- Dynamic Cruise Control
- On-board computer with 6 programmable memory buttons

#### Audio system

- AM/FM/CD/MP3 player audio system with HD Radio

#### Safety and security

- Head Protection System (HPS), front and rear
- Driver's and passenger's front airbag supplemental restraint system (SRS) with advanced technology
- Front-door-mounted side-impact airbags
- BMW Assist eCall with a 10-year subscription

#### Warranty

- 4-year/50,000-mile New Vehicle/SAV Limited Warranty
- 12-year Rust Perforation Limited Warranty
- 4-year/Unlimited Mileage Roadside Assistance Program

### BMW Ultimate Service™

**\$0**

**Maintenance Program:**  
For the first 4 years or  
50,000 miles, whichever  
comes first on all factory-  
recommended services\*

### Your Maintenance Costs:

Engine Oil Services: \$0 Brake Pads: \$0  
Engine Drive Belts: \$0 Brake Disks: \$0  
Inspection Services: \$0 Brake Fluid: \$0

\*Coverage is not transferable to subsequent purchasers, owners, or lessees. Please see [bmwusa.com/mpdisclaimer](http://bmwusa.com/mpdisclaimer) or ask your authorized BMW center for details.



### Fuel Economy and Environment



Gasoline Vehicle

#### Fuel Economy



Midsized Cars range from 13 to 58 MPG.  
The best vehicles 119 MPGe.

**You save**  
**\$500**

**more in fuel costs**  
**over 5 years**  
compared to the  
average new vehicle.

**Annual fuel cost**  
**\$2,100**

#### Fuel Economy & Greenhouse Gas Rating (tailpipe only) Smog Rating (tailpipe only)



This vehicle emits 334 grams CO<sub>2</sub> per mile. The best emits 0 grams per mile (tailpipe only). Producing and distributing fuel also create emissions; learn more at [fuel economy.gov](http://fuel economy.gov).

Actual results will vary for many reasons, including driving conditions and how you drive and maintain your vehicle. The average new vehicle gets 24 MPG and cost \$11,000 to fuel for 5 years. Cost estimates are based on 15,000 miles per year at \$3.80 per gallon. MPG is miles per gasoline gallon equivalent. Vehicle emissions are a significant cause of climate change and smog.

**fuel economy.gov**

Calculate personalized estimates and compare vehicles



Smartphone  
QR Code™



### PARTS CONTENT INFORMATION

For Vehicles in this Car Line:  
US/Canadian Parts Content: **5%**  
Major Source of Foreign Parts Content:  
**GERMANY: 70%**

Note: Parts content does not include final assembly, distribution, or other non-parts costs.

For this Vehicle:  
Final Assembly Point: **LEIPZIG, GERMANY**  
Country of Origin:  
Engine: **GERMANY**  
Transmission: **GERMANY**

### GOVERNMENT 5-STAR SAFETY RATINGS

**Overall Vehicle Score Not Rated**  
Based on the combined ratings of frontal, side and rollover. Should ONLY be compared to other vehicles of similar size and weight.

<b>Frontal Crash</b>	Driver Passenger	<b>Not Rated</b>
Based on the risk of injury in a frontal impact. Should ONLY be compared to other vehicles of similar size and weight.		
<b>Side Crash</b>	Front seat Rear seat	<b>Not Rated</b>
Based on the risk of injury in a side impact.		
<b>Rollover</b>		<b>Not Rated</b>
Based on the risk of rollover in a single-vehicle crash.		

Star ratings range from 1 to 5 stars (\*\*\*\*\*), with 5 being the highest. Source: National Highway Traffic Safety Administration (NHTSA) [www.safercar.gov](http://www.safercar.gov) or 1-888-327-4236

This vehicle is equipped with a front bumper that has been tested at an impact speed of 2.5 miles per hour and a rear bumper that has been tested at an impact speed of 2.5 miles per hour, and has sustained no damage to the vehicle's body and minimal damage to the bumper and attachment hardware. Minimal damage to the bumper means damage that can be repaired with the use of common repair materials and without replacing any parts. The stronger the bumper, the less likely the car will require repair after a low-speed collision.

BMW of North America, LLC  
Woodcliff Lake, NJ 07677

VPC Location: S. CAROLINA

Port of Entry: CHARLESTON, S.C.  
Carrier: WAGGONERS TRUCKING

Sold To:  
Athens BMW  
3040 Atlanta Hwy  
Athens GA  
(706) 549-5340

Ship To:  
BMW Performance Center  
BMW PERFORMANCE CENTER  
GREER SC  
(864) 968-1216 29651-0000

VIN: WBAVM1C58FV315872